Parani-ESD1000

User Guide

Version 1.0.2

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User Guide for the Parani-ESD1000

Version 1.0.2
Firmware version 1.0.X
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When a system failure may cause serious consequences, protecting life and property against such consequences with a backup system or safety device is essential. The user agrees that protection against consequences resulting from system failure is the user's responsibility.
This device is not approved for life-support or medical systems.
Changes or modifications to this device not explicitly approved by Sena Technologies will void the user's authority to operate this device.

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Use only the supplied AC adapter. Use of unauthorized power adapter is not recommended. Electrical shock may result.
Do not kink or crease the power cable or place heavy objects on the power cable. Fire can result from damaged power cables.
Do not handle power plug and adapter with wet hands. Electrical shock may result.
Immediately power off the product and unplug the AC adapter if smoke or odors emit from the product and adapter. Fire can result from improper use.
Immediately power off the product and unplug the AC adapter if water or other liquids are present. Fire can result from improper use.

Product

Parani-ESD meets the RS-232 standards. Do not wire with non-standard products. Damage to your products may result from improper use.
Do not drop or subject the device to impact. Damage to your products may result from improper use.
Keep away from harsh environments including humid, dusty, and smoky areas. Damage to your products may result from improper use.
Do not use excessive force on the buttons or attempt to disassemble the device. Damage to your products may result from improper use.
Do not place heavy objects on the product. Damage to your products may result from improper use.

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V1.0.1	2008-02-18	Cp Moon	Update Pin Assignment
V1.0.2	2008-10-01	Cp Moon	Correct a miswriting and Pin Assignment

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1. Introduction

1.1. Overview

Parani-ESD is a module device for wireless serial communication using Bluetooth technology that is international a standard for short range wireless communications. Parani-ESD can communicate with other Bluetooth devices that support the Serial Port Profile.

The working distance of Parani-ESD with default antenna is 100m. The Parani-ESD delivers better quality of communication than a standard RS232 cables.

Parani-ESD has a compact design and can be placed conveniently into devices or equipment. Its detachable antenna optimizes the quality and distance for wireless communications.

Parani-ESD supports FHSS (Frequency Hopping Spread Spectrum), which is a technique, native to Bluetooth that allows the Parani-ESD minimize radio interference while decreasing the likelihood of over-air hijacking. Parani-ESD also supports authentication and Bluetooth data encryption.

Parani-ESD can be configured and controlled by typical AT commands. Users can easily configure Parani-ESD by using a terminal program such as HyperTerminal and can use Bluetooth wireless communication without modifying user's existing serial communication program. In addition to the basic AT commands, Parani-ESD provides some expanded AT commands for various functions. User friendly ParaniWizard and ParaniWIN are also provided for easy setup on Microsoft Windows.

1.2. Package Check List

1.2.1. Single/Bulk Unit Package

- Parani-ESD1000 module

1.2.2. Starter Kit

- Parani-ESD1000 module
- Jig board
- DC Power Adapter
- Serial data cable
- A hardcopy of Quick Start Guide
- CD-ROM including the Configuration S/W and User Guide

1.3. Product Specification

	Parani-ESD1000
Serial Interface	Serial UART speed up to 921.6kbps CTS/RTS flow control, DTR/DSR for loop-back & full transfer
	2mm Header 14 x 2
Bluetooth Interface	Bluetooth v2.0 + EDR
	Profile: Serial Port Profile
	Class 1
	Working distance: Stub Antenna (+1dBi) - Stub Antenna (+1dBi) 100 meters Stub Antenna (+1dBi) - Dipole Antenna (+3dBi) 150 meters Dipole Antenna (+3dBi) - Dipole Antenna (+3dBi) 200 meters Dipole Antenna (+3dBi) - Dipole Antenna (+5dBi) 300 meters Dipole Antenna (+3dBi) - Patch Antenna (+9dBi) 500 meters Dipole Antenna (+5dBi) - Dipole Antenna (+5dBi) 400 meters Dipole Antenna (+5dBi) - Patch Antenna (+9dBi) 600 meters Patch Antenna (+9dBi) - Patch Antenna (+9dBi) 1,000 meters
Configuration	ParaniWIN, ParaniWizard, Modem AT command set
Firmware Update	ParaniUpdater
Power	Supply voltage: 3.3V DC Supply current::10mA – 60mA
Environmental	Operating temperature: -30 ~ 80 °C Storage temperature: -40 ~ 85 °C Humidity : 90% (Non-condensing)
Physical properties	Parani-ESD1000 Dimension 49 mm L (1.93 in) 23 mm W (0.9 in) 11 mm H (0.43 in)
	Weight 6 g
Approvals	FCC(A), MIC, CE, TELEC, SIG
Warranty	1-year limited warranty

Note *:

Bluetooth v2.0 supports improved AFH function. AFH function is to mitigate the interference between WiFi and Bluetooth radios by automatically avoiding the active WiFi channel from Bluetooth link. However, AFH does not provide a complete solution making WiFi and Bluetooth work together in harmony. It is highly recommended for users to test their wireless system enough before deployment since the overall system performance is affected by various environmental factors such as distance between them.

2. Getting Started

This chapter describes how to set up the Parani-ESD for the first time.
- *2.1 Panel Layout* explains the panel layout.
- *2.2 Connecting the Hardware* describes how to connect the Parani-ESD, the power, and the serial device to the Jig Board.

Following items are pre-required to get started.
- One Jig Board (included in the Starter Kit package).
- One DC power adapter or one USB power cable (included in the Starter Kit package).
- One serial console cable for configuration (included in the Starter Kit package).
- One PC with RS232 serial port.
- Terminal emulation program running on the PC

2.1. Panel Layout

This section describes the panel layout of the Jig Board.

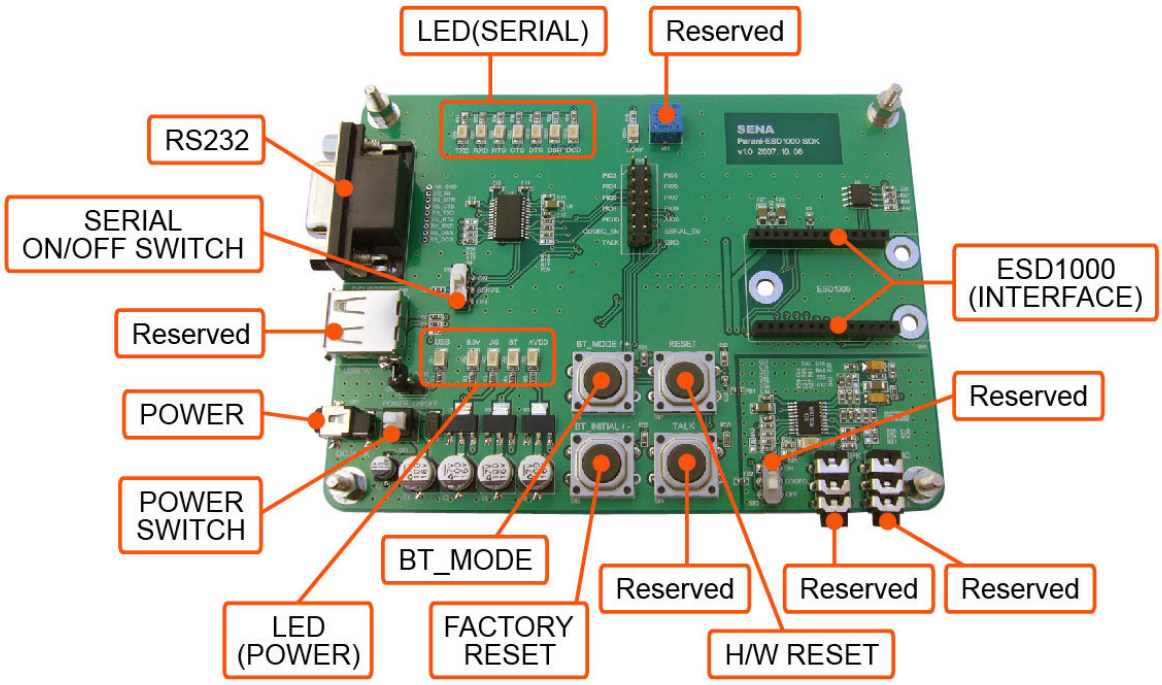


Figure 2-1 The panel layout of Jig Board

2.2. Connecting the Hardware

This section describes how to connect the Parani-ESD to the Jig Board and the Jig Board to the serial device for initial testing.
- Connect the Parani-ESD to the Jig Board.
- Connect a power source to Jig Board for the Parani-ESD.
- Connect Jig Board for the Parani-ESD to a serial device.

2.2.1. Connecting Antenna to Parani-ESD module

Connect the Antenna to the Parani-ESD module as shown below.

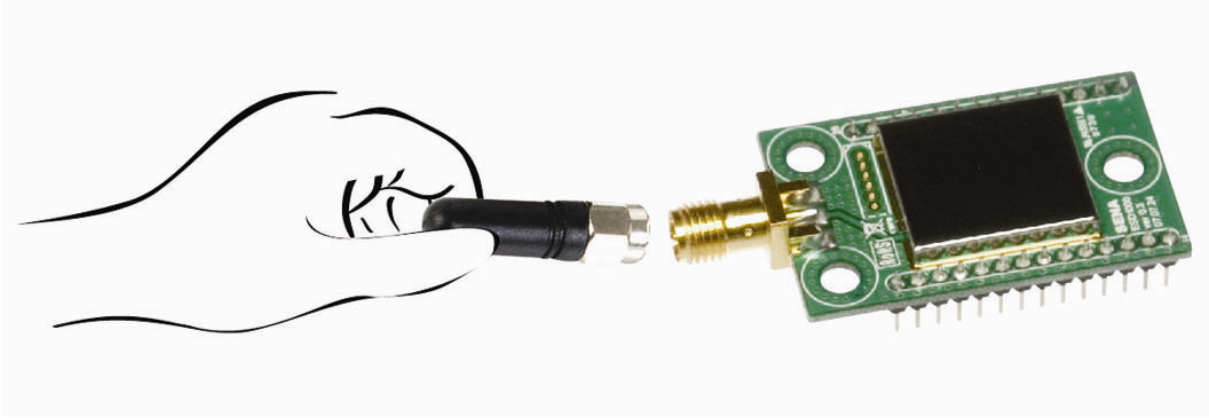


Figure 2-2 Connecting Antenna to Parani-ESD module

2.2.2. Connecting Parani-ESD to Jig Board

Connect the Parani-ESD to the Jig Board as shown below.

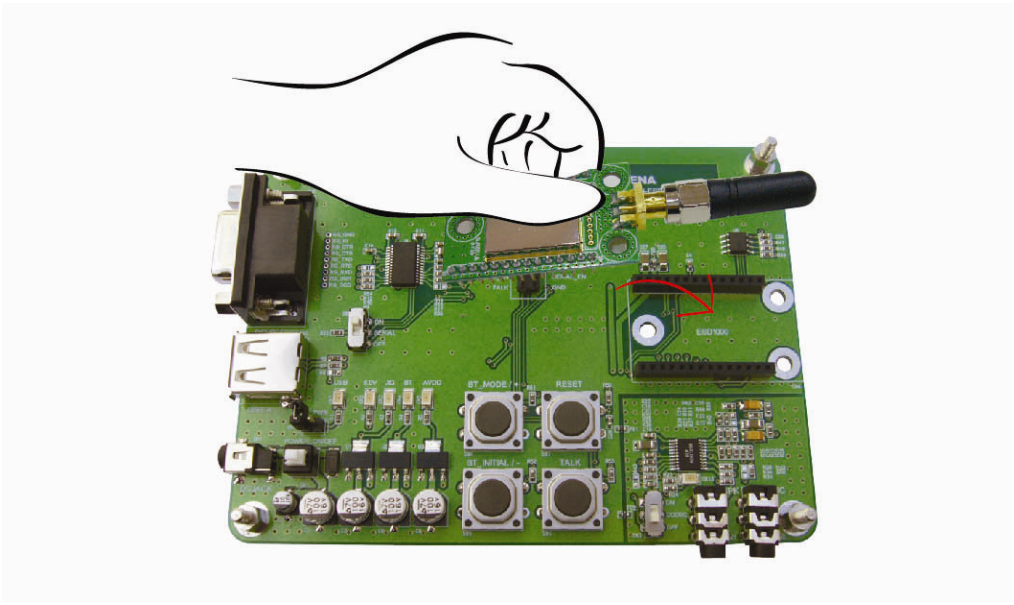


Figure 2-3 Connecting Parani-ESD to Jig Board

2.2.3. Connecting Power to Jig Board

Connect the power jack to the power connector of the Jig Board for the Parani-ESD using the DC power adapter or USB power cable that is included in the package.

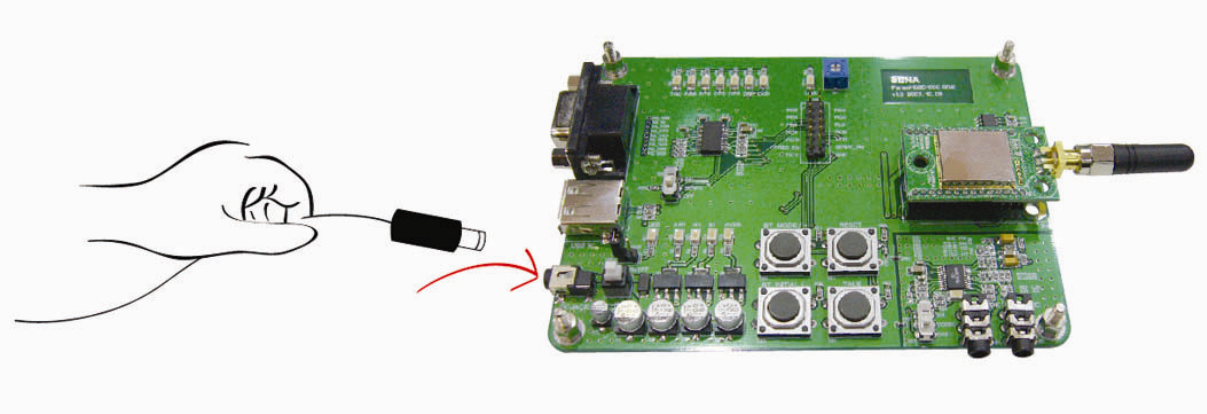


Figure 2-4 Connecting Power to Jig Board

2.2.4. Connecting a Device to Jig Board

Connect the serial data cable between the Jig Board and the serial device. If necessary, supply power to the serial device attached to the Jig Board.

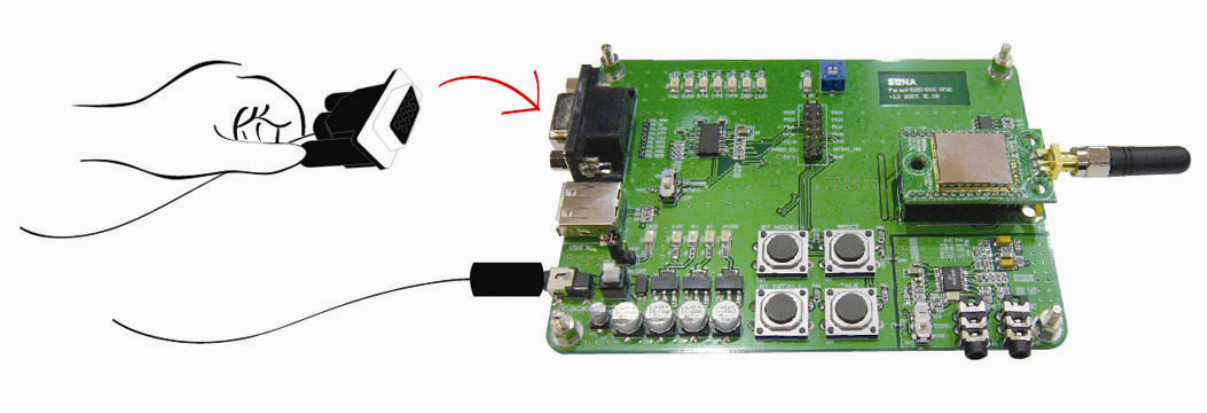


Figure 2-5 Connecting a Device to Jig Board

3. Configuration

3.1. Operation Modes

In addition to the serial port configurations, the Parani-ESD requires also includes some settings for Bluetooth. For getting the most out of Parani-ESD, user should understand the following Bluetooth connection schemes.

A Bluetooth device can play a role as a master or slave. Master tries to connect itself to other Bluetooth devices, and slave is waiting to be connected from other Bluetooth devices. A Bluetooth connection is always made by a pair of master and slave devices. A slave can be in two modes, Inquiry Scan or Page Scan mode. Inquiry Scan mode is waiting for a packet of inquiry from other Bluetooth device and Page Scan mode is waiting for a packet of connection from other Bluetooth device. Every Bluetooth device has its unique address, called BD (Bluetooth Device) address, which is composed of 12 hexa-decimal numbers.

Parani-ESD has 4 operation modes as follows:

Table 3-1 The Parani-ESD Operation Modes

Mode	Description
Mode0	In this mode, there is no response when power on or software reset, and Parani-ESD is just waiting for AT command input. Neither master nor slave is assigned to Parani-ESD in mode0. User can change the configuration parameters of Parani-ESD in this mode. Parani-ESD must be in Mode0, when it is directly controlled by AT commands. The factory default is set to Mode0.
Mode1	Parani-ESD tries to connect the last connected Bluetooth device. Parani-ESD in Mode1 is to be a master and tries to connect the last connected Bluetooth device. Parani-ESD always stores the BD address of the Bluetooth device to which Parani-ESD has connected last. When Parani-ESD is initially used or after hardware reset, there is no BD address stored in Parani-ESD. In this case, Mode1 will not be able to work properly. The mode change to Mode1 can be made after Parani-ESD succeeds to connect to one other Bluetooth device. Once changed to Mode1, Parani-ESD will try to connect automatically the last connected Bluetooth device whenever the unit is powered on or software reset. Parani-ESD in Mode1 cannot be discovered or connected by other Bluetooth devices.
Mode2	Parani-ESD is waits for a connection from the last connected Bluetooth device. Parani-ESD in Mode2 is to be a slave and waiting for the connection only from the last connected Bluetooth device. Just like Mode1, if there is no BD address stored in Parani-ESD, the mode change from other operation modes to Mode2 is not work properly. Once changed to Mode2, Parani-ESD will wait for the connection from the last connected Bluetooth device whenever the unit is powered on or software reset. Parani-ESD in Mode2 cannot be discovered or connected to Bluetooth devices other than the last connected device.
Mode3	Parani-ESD is waiting for the connection from any other Bluetooth devices. In Mode 3 the Parani-ESD is discoverable and can be connected to by other Bluetooth devices.

3.2. Serial Ports

The applicable settings for serial ports are as follows.

Table 3-2 The Parani-ESD Serial Port Settings

Serial Port Settings	Values
Baud rate	1200, 2400, 4800, [9600], 19200, 38400, 57600, 115200, 230400, 460800, 921600
Data bite	[8]
Parity	[No parity], Even parity, Odd parity
Stop bit	[1], 2
Hardware Flow Control	[Use], No Use

The values in box are the factory default settings.

3.3 Data Bit

Parani-ESD supports only 8 data bit. In the case of 7 data bit and even/odd parity, use Parani-ESD 8 data bit and none parity. At this time, master and slave are Parani-SD, Parani-ESD or Parani-MSP1000 series. But 7 data bit and none parity is not support.

3.4 Hardware Flow Control

Parani-ESD plugged into its host system transmits data from host to the other side Bluetooth device. This data is saved temporarily in the internal buffer of Parani-ESD and sent repeatedly until the transmission is completed packet by packet. When the radio transmission condition is not good enough to send data promptly, it can cause a transmission delay. If the host sends more data when the buffer is full, buffer overflow will make Parani-ESD malfunction consequently. In order to prevent this buffer overflow, Parani-ESD works as follows.

When using hardware flow control, Parani-ESD disables RTS so that it stops receiving any further data from the host when the buffer becomes full. RTS will be re-enabled again to begin receiving data from the host when the buffer has created more room for more data.

When hardware flow control is not being used, the Parani-ESD clears the buffer to secure room for the next data when the buffer becomes full. This can mean a loss of data may occur. As the transmission data becomes large, the possibility of data loss becomes greater.

For large data transmissions, the use of hardware flow control is highly recommended.

3.5 Software and Utility

This configuration software and utility for firmware update is included with the product, which also can be downloaded from http://www.sena.com

Table 3-3 Configuration Software

Software	Purpose	Operating System
ParaniWIN	Configuration	MS Windows 98SE or Higher
ParaniWizard	Pairing Configuration	MS Windows 98SE or Higher
ParaniUpdater	Firmware Update	MS Windows 98SE or Higher

3.6 ParaniWIN

ParaniWIN is a program that runs on Microsoft Windows for the configuration of Parani-ESD. Install ParaniWIN on your computer. Plug a Parani-ESD into the serial port of the computer and turn on the power. Run ParaniWIN.

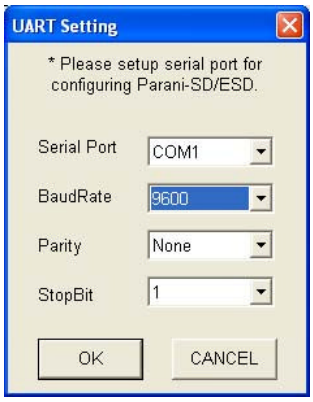


Figure 3-1 Serial Port Setting

Set each option properly and click [Confirm]. If the settings of the Parani-ESD are different from the ParaniWin, an error message will pop up. If the Parani-ESD is in the status of connection, warning message will pop up. Then the current connection can be cancelled by [Disconnect] button on the main window.

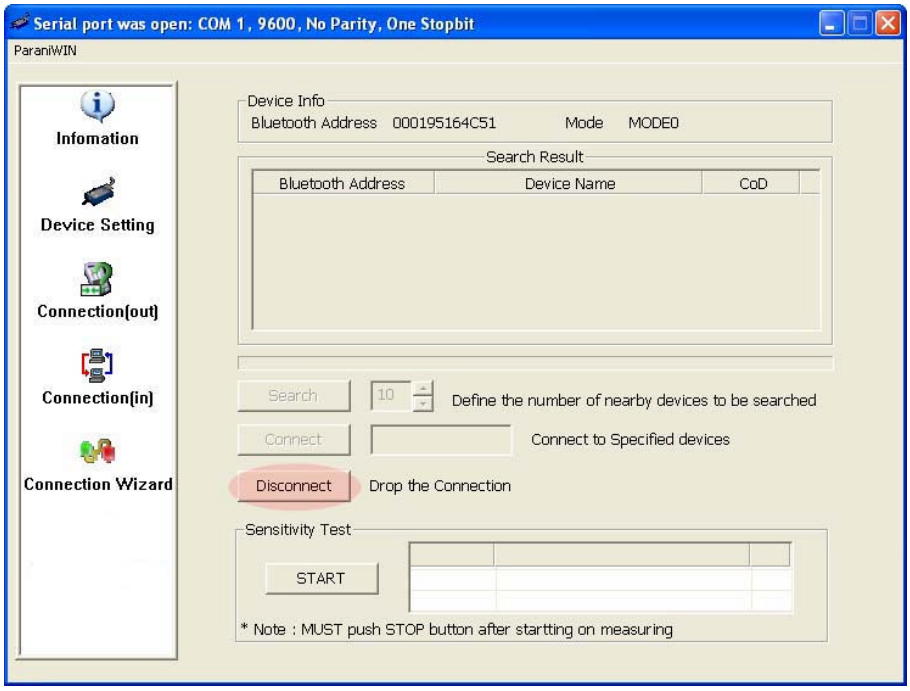


Figure 3-2 Main Window

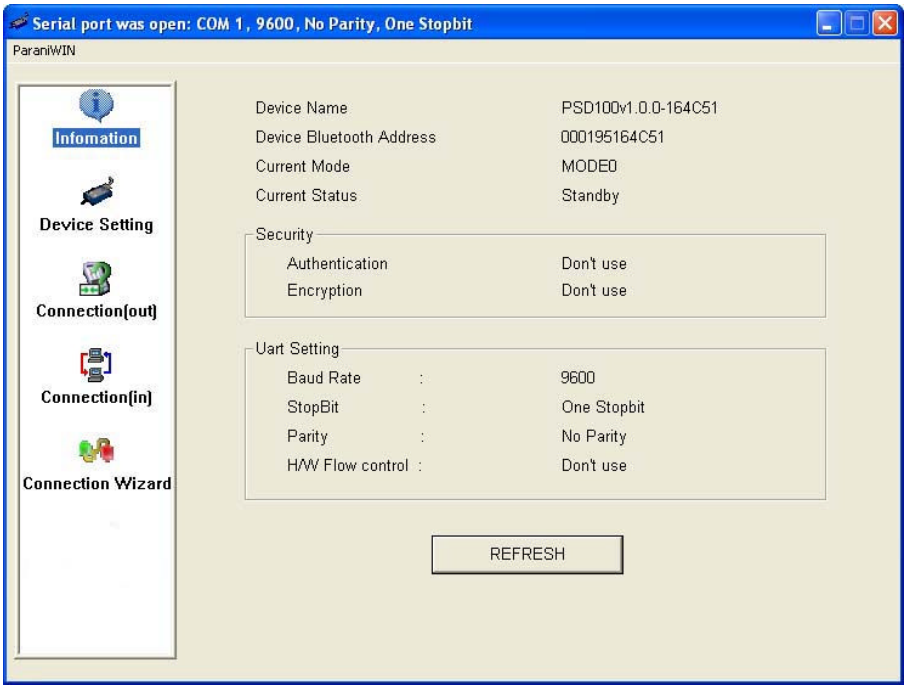


Figure 3-3 Information Window

Serial port settings can be changed by <Start Configuration> and <ParaniWIN Configuration> of ParaniWIN in the menu bar at upper left corner of the window without re-running the ParaniWIN program.

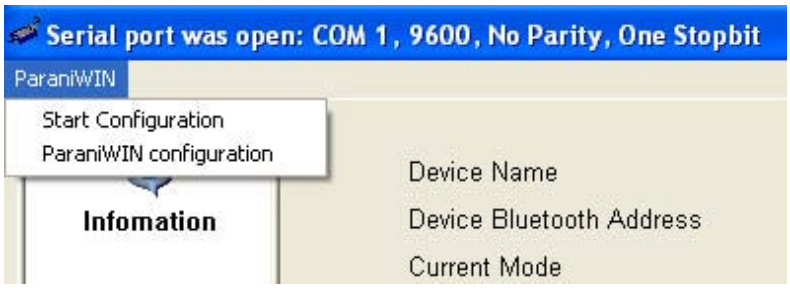


Figure 3-4 Menu Bar at Upper Left corner of ParaniWIN

When the ParaniWin software is able to access the Parani-ESD properly, the icons in the left side window come will become available for use.

In device configuration window, hardware reset can be executed or operation mode and RS232 can be configured as well. Security option also can be configured in this window.

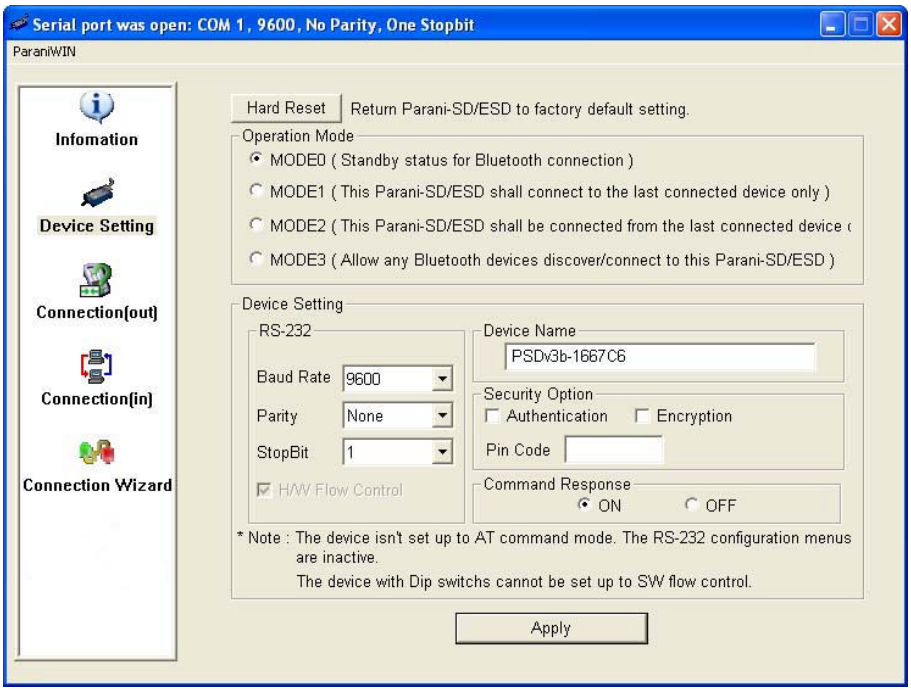


Figure 3-5 Device Setting Window

Parani-ESD supports two security options, Authentication and Encryption. If you check the Authentication option, you must also enter the Pin Code value. If the authentication is activated, the connection, only between the Master and Slave device that share the same Pin Code, is established. Parani-ESD supports two security options, Authentication and Encryption. If you enable the Authentication option, you must also enter a Pin Code value. If the authentication is enabled, the connection, between the Master and Slave device must share the same Pin Code. In case that Parani-ESD connects to another Bluetooth device, that requires authentication, you must know the other device's Pin Code. In general, most Bluetooth devices have a pincode of 1234 or 0000. If you check Encryption option, the Parani-ESD will encrypt packets and sent to the device. The Encryption options works well in case that only one of the devices between Master and Slave use the Encryption option.

Parani-ESD has 4 response messages, 'OK', 'ERROR', 'CONNECT', and 'DISCONNECT'. In some cases, these responses can affect the host system unexpectedly. To prevent this, user can set the Command response to ON or OFF.

Click [Apply] button to apply any changes made to the Parani-ESD.

Connection(out) icon will show the following window to search and connect other Bluetooth devices.

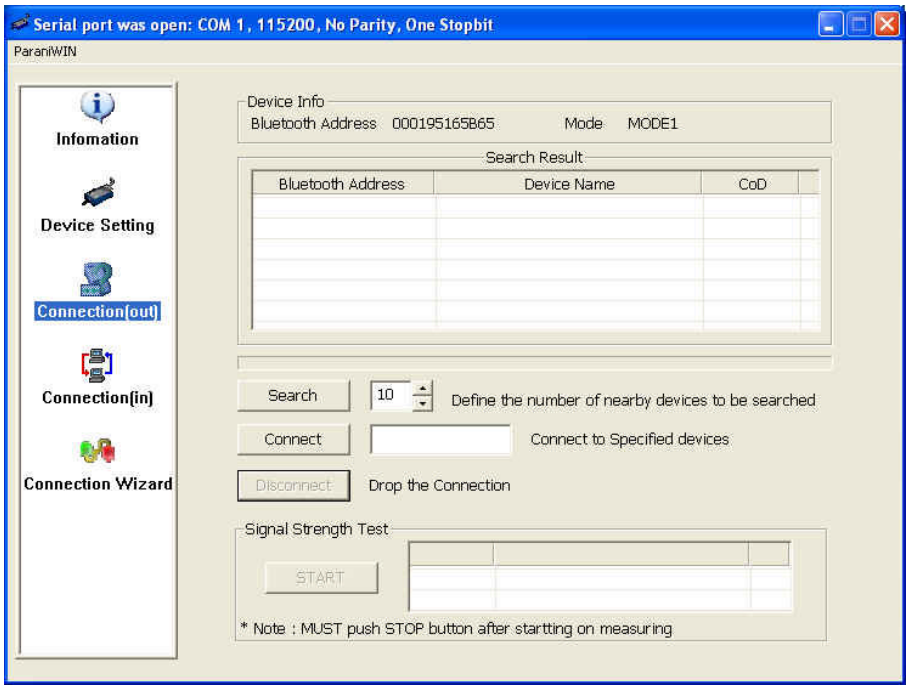


Figure 3-6 Connection(out) Window

Click [Search] button to search nearby Bluetooth devices. Once several Bluetooth devices has been found, select one of the devices and click the [Connect] button. The selected Bluetooth device must be discoverable and connectable. Click [Disconnect] button to cancel the connection.

After the connection has been established, you will be able to test signal strength by pushing the START button.

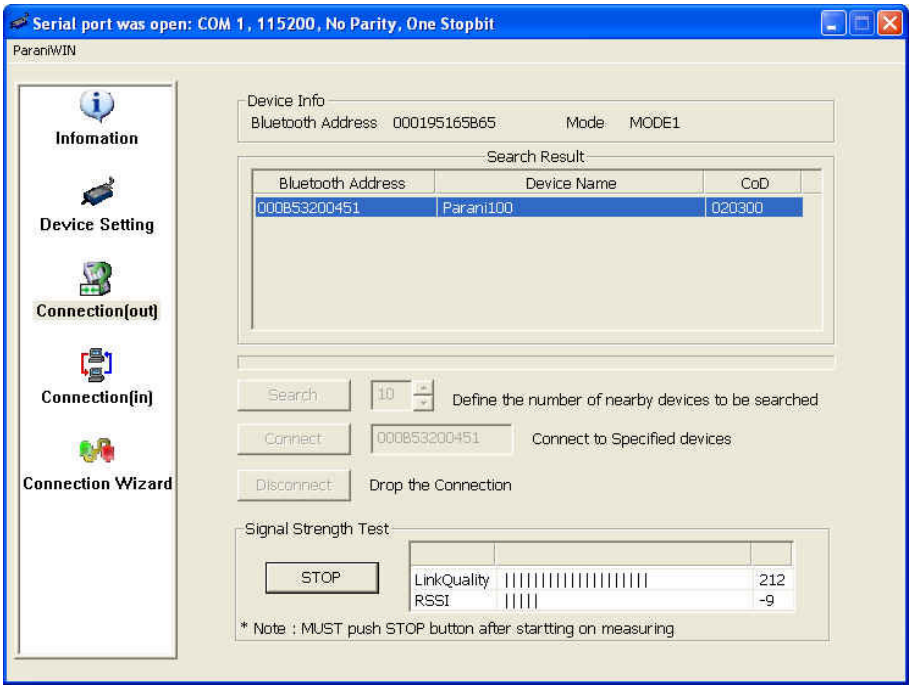


Figure 3-7 Signal Strength Test

The signal strength test shows LInkQuality and RSSI values. The closer LinkQuality is to 255 and RSSI is to 0, this means the Parani-ESD has a good connection to the connected Bluetooth device. In general, the wireless connectivity is at its best within 10 meters. You can push the STOP button at anytime in order to terminate the signal strength test. The signal strength test will continue until the STOP button is pushed. If you close the ParaniWIN Window without pushing the STOP button, you must restart Parani-ESD to terminate the test.

Connection(in) icon will show the following window, which enables the Parani-ESD to wait for a connection from another Bluetooth device. If the waiting time is set to 0, Parani-ESD will continually wait for connection until [Cancel] button is clicked.

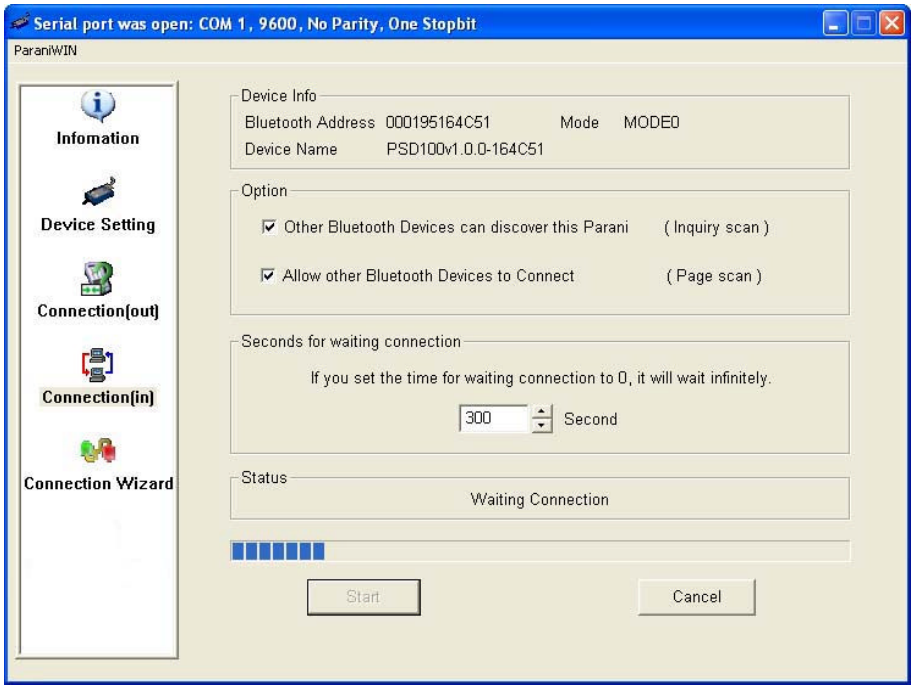


Figure 3-8 Connection(in) Window

If the Connection Wizard icon is clicked, an easy to use pairing menu will appear:

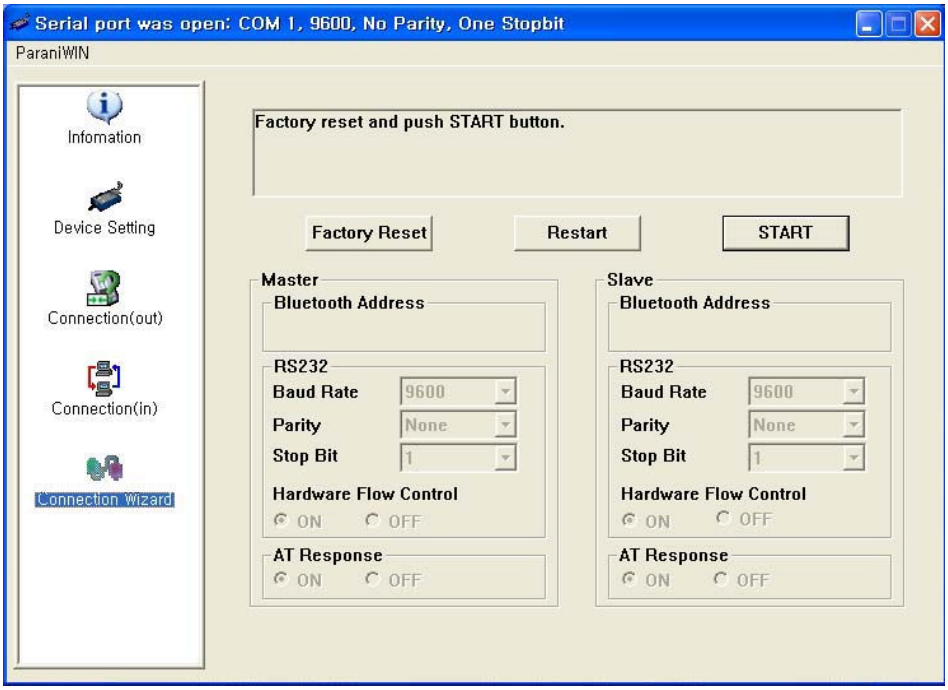


Figure 3-9 Connection Wizard Window

In this example we will refer to the two Parani-ESDs as ESD1 and ESD2 respectively. To use this menu, please do the following:

Step 1. Connect ESD1 and then push the START button.
Step 2. Disconnect ESD1, connect ESD2 and then push the Next button after setting up Slave configuration.
Step 3. Disconnect ESD2, once again connect the ESD1 and then push the Finish button. The pairing configuration should be completed. Make sure that each Parani-ESD's connect LED is on. At this point, when both Parani-ESD's are restarted the connection will be established automatically.

3.7 ParaniWizard

ParaniWizard is a Wizard program that will allow you to configure a pair of Parani-ESD's for an automatic connection. To make connection with Bluetooth devices other than Parani-ESD, use ParaniWIN or AT commands on a terminal program.
In this example, we will refer to the two Parani-ESD's as ESD1 and ESD2 respectively.

Install and run ParaniWizard.

Figure 3-10 ParaniWizard Step 1

Plug ESD1 into the serial port of the host computer and power on the unit. Click [Wizard Setting] button to configure the serial port settings of ESD1. These settings must be the same as those of the host system, to which ESD1 will be used. Click [Next].

Figure 3-11 ParaniWizard Step 2

Click [Next] with after selecting the check box, which makes the unit discoverable, in which ESD1 can be discovered and connected from the other Bluetooth device.
Remove ESD1 from the host computer, remember to leave the ESD1 powered on.
Now, plug ESD2 into the serial port of the host computer and power on the unit.

Figure 3-12 ParaniWizard Step 3

Click [Wizard Setting] button to configure the serial settings of ESD2. These settings must be same as those of the host system, to which ESD2 will be used. Click [Next].

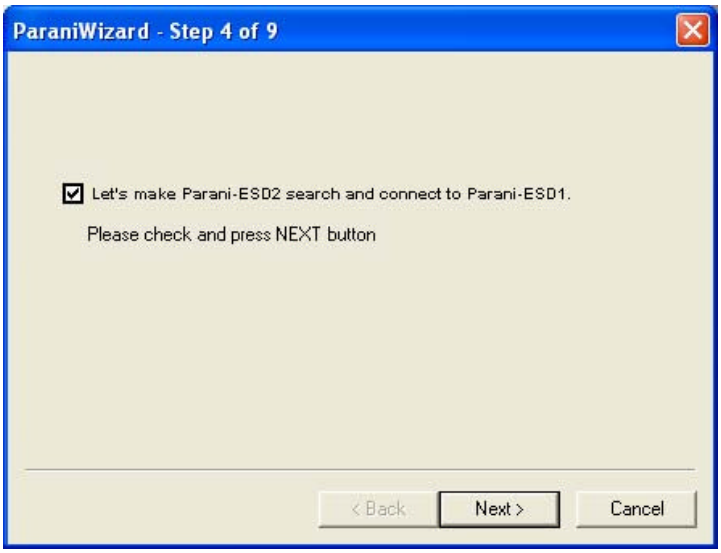


Figure 3-13 ParaniWizard Step 4

Click [Next] after selecting check box. ESD2 will then do a search nearby, and search for Bluetooth devices for 30 seconds. The program will show the Bluetooth devices with Device Address, Device Name and CoD (Class of Device).

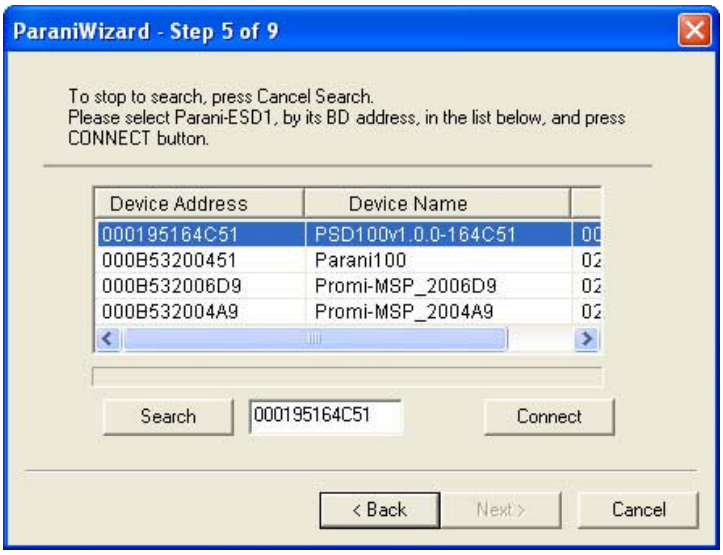


Figure 3-14 ParaniWizard Step 5

Select the ESD1 from the list and click [Connect], then the following message box will be displayed.

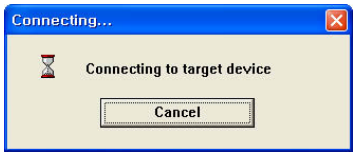


Figure 3-15 ParaniWizard Step 6

It may take about 5 seconds to complete the connection.

For the automatic connection to take place between ESD1 and ESD2, the proper operation mode of ESD1 and ESD2 have to be set.

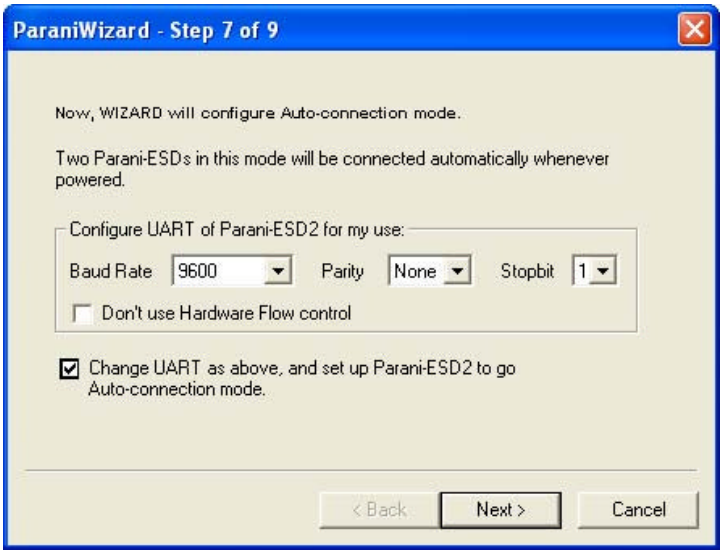


Figure 3-16 ParaniWizard Step 7

Set the operation mode of ESD2 to Mode1.

Figure 3-17 ParaniWizard Step 8

Remove the ESD2 from the host computer and plug ESD1 into the serial port again. Set the operation mode of ESD1 to Mode2.

Figure 3-18 ParaniWizard Step 9

Now the configuration of ESD1 and ESD2 has been completed. Now when the units are turned off and then turned on again, they will make an automatic connection to each other.

3.8 ParaniUpdater

Parani-ESD supports firmware updates. You can download new firmware images for the Parani-ESD at http://www.sena.com. With the ParaniUpdater, you can update the firmware of Parani-ESD by selecting the firmware image file and pushing Start button.

* Note: DO NOT power off Parani-ESD while the firmware update is progressing, this may damage the Parani-ESD.

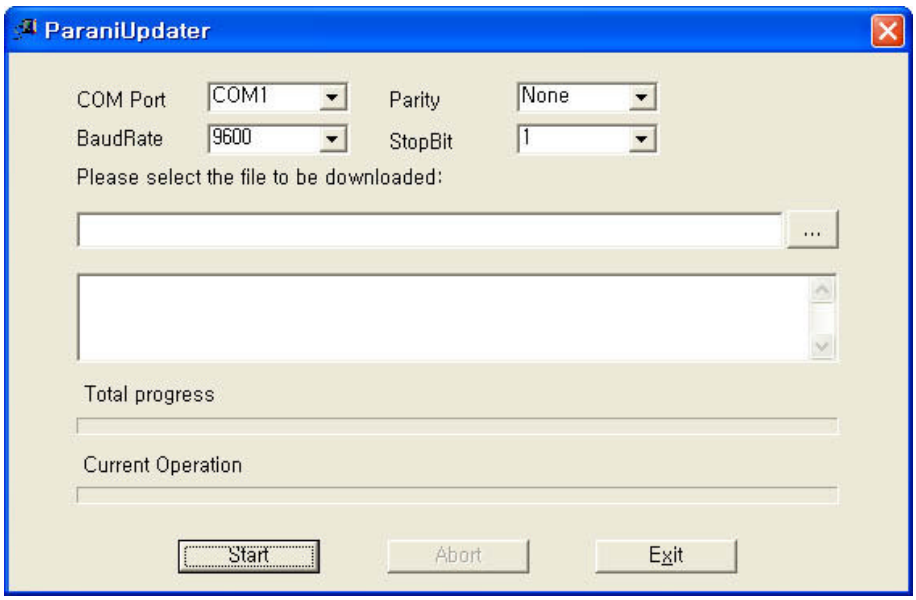


Figure 3-19 ParaniUpdater Window

3.9 Terminal Program

A terminal program is typically an application that will enable a PC to communicate directly with a modem. If you are using Windows 98SE or higher version of Windows, HyperTerminal program is included as part of the operating system. Parani-ESD provides some extended AT commands for configuration of the Parani-ESD.
This manual will explain the method using HyperTerminal. If you need to install HyperTerminal, click start>setting>control panel>add/remove programs. For more precise details on HyperTerminal installations, please refer to Microsoft Windows Help section.
Attach Parani-ESD to serial port of host computer and power on the unit.

Launch HyperTerminal. It can be found in start menu >programs >accessories >communication >HyperTerminal. Select the Serial port that Parani-ESD will be connected to.
Input the same settings into Serial port configuration window as Parani-ESD settings.
Select the Serial port setting in the window displayed, please make sure the serial settings in Hyperterminal are set to the same settings as the Parani-ESD's serial settings.

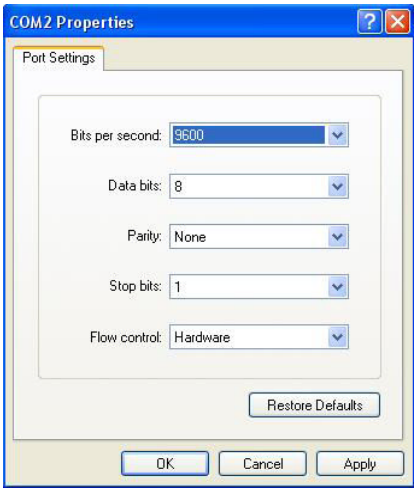


Figure 3-20 HyperTerminal

To view the AT commands that are being typed, you will need to enable the local echo option. Go to File->Properties->Settings->ASCII setup and select the "Echo typed characters locally" option.
For expanded AT commands, please refer to Appendix A. AT commands.

Example of AT commands:

```
at

OK
at+btinfo?

000195000144,ESD1000v00A5A5,MODE0,STANDBY,0,0,NoFC

OK
at+btinq?

000B5320070E,Promi-MSP_20070E,020300

0009DD500027,LEECOM,1E010C

OK
atd000b5320070e

OK

CONNECT 000B5320070E
```

4. Approval Information

4.1. FCC

FCC Part 15 Subpart C Section 15.247
FCC ID: S7APARANIESD1000

4.1.1. FCC Compliance Statement

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and
(2) This device must accept any interference received,

Including interference that may cause undesired operation

4.1.2. RF Exposure Statement

The equipment complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. This device and its antenna must not be co-located or operation in conjunction with any other antenna or transmitter.

4.1.3. Do not

Any changes or modifications to the equipment not expressly approved by the party responsible for compliance could void user's authority to operate the equipment.

4.2. MIC

Type Registration
Certification No: SNA-Parani-ESD1000

4.3. CE

EN 60950-1: 2001
ETSI EN 301 489-1 V1.6.1
ETSI EN 301 489-17 V1.2.1
ETSI EN 300 328 V1.6.1

4.4. TELEC

Type Registration
Certification No: 006WWC0013

4.5. SIG

Specification Version: 2.0/2.0 + EDR

QDID: B013676

5. RF Information

5.1. Radio Frequency Range

2.402~2.480GHz

5.2. Number of Frequency Channel

79 channels

5.3. Transmission Method

FHSS(Frequency Hopping Spread Spectrum)

5.4. Modulation Method

1Mbps: GFSK(Gaussian Frequency Shift Keying)
2Mbps: π/4 DQPSK(pi/4 rotated Differential Quaternary Phase Shift Keying)
3Mbps: 8DPSK(8 phase Differential Phase Shift Keying)

5.5. Radio Output Power

Products	Radio Output Power
Parani-ESD1000	+18dBm

5.6. Receiving Sensitivity

Products	Receiving Sensitivity
Parani-ESD1000	-88dBm

5.7. Power Supply

Products	Power Supply
Parani-ESD1000	DC3.3V

Appendix A: Connections

A.1. Pin Assignment

A.1.1. Parani-ESD1000

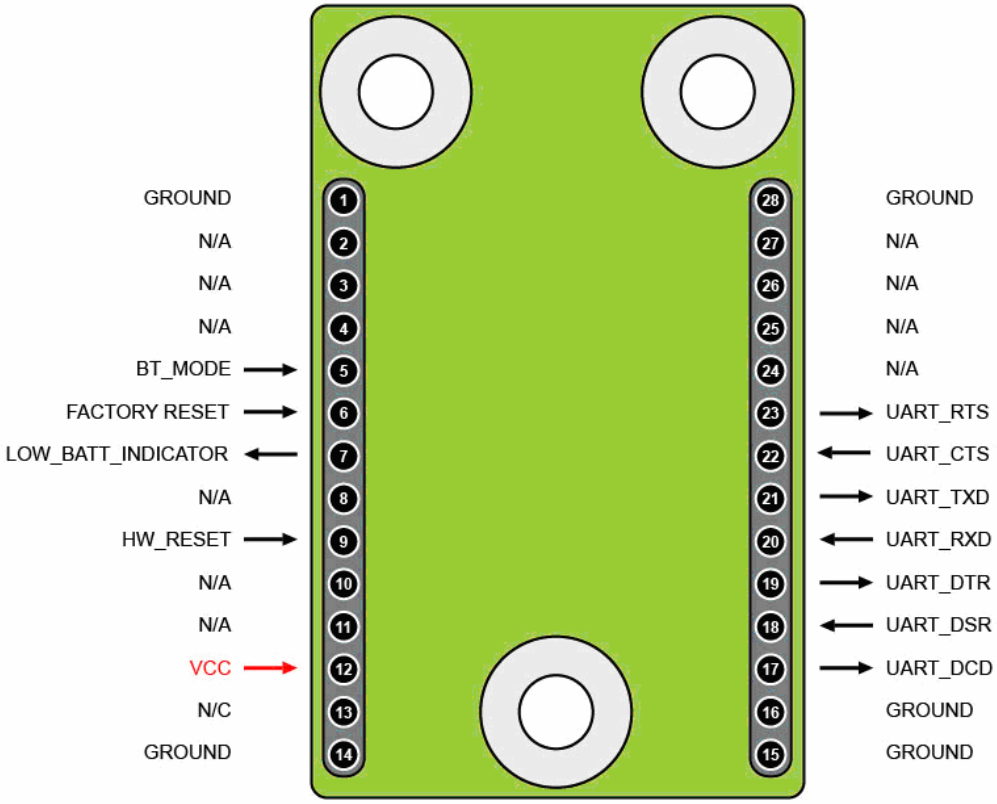


Figure A-1 Pin Assignment of Parani-ESD

Table A-1. Pin Assignment of Parani-ESD

Pin #	Name	Direction	Description	Signal Level
1	GND	-	Ground	Ground
2	N/A			
3	N/A			
4	N/A			
5	BT_MODE	IN	Pairing signal	TTL
6	FACTORY RESET	IN	Factory reset signal(Active 'L')	TTL
7	LOW_BATT_INDICATOR	OUT	Low battery status(Active 'L')	TTL

8	N/A			
9	HW_RESET	IN	Hardware reset signal(Active 'L')	TTL
10	N/A			
11	N/A			
12	VCC	IN	Power(3.3V)	POWER
13	N/C			
14	GROUND	-	GROUND	GROUND
15	GROUND	-	GROUND	GROUND
16	GROUND	-	GROUND	GROUND
17	UART_DCD	OUT	UART DCD(data carrier detect)	TTL
18	UART_DSR	IN	UART DSR(data set ready)	TTL
19	UART_DTR	OUT	UART DTR(data terminal ready)	TTL
20	UART_RXD	IN	UART RXD(receive data)	TTL
21	UART_TXD	OUT	UART TXD(transmit data)	TTL
22	UART_CTS	IN	UART CTS(clear to send)	TTL
23	UART_RTS	OUT	UART RTS(ready to send)	TTL
24	N/A			
25	N/A			
26	N/A			
27	N/A			
28	GROUND	-	GROUND	GROUND

A.1.2. DCD Signal (Status: Bluetooth Connect Detect)

Status of Bluetooth connection will be delivered to Host PC via DCD line. When Bluetooth connection is made, DCD signal will be to low.

A.1.3. Factory Reset Signal

Factory reset signal will be used for setting the Parani-ESD to factory defaults. Factory reset signal should be on 0V status for at least 1 second for the reset to occur.

A.1.4. Pairing (BT_MODE) Signal

Parani-ESD provides a pairing signal input for instant configuration and automatic connection to two Parani-ESDs. In this example, we will name the two Parani-ESDs as ESD1 and ESD2. In pairing mode, ESD changes IAC value automatically (reference C.19).

Step 1. Turn on ESD1 and ESD2 and do factory default both of them by using RST signal.
Step 2. Set the pairing signal of ESD1 to a low state and hold the signal for 2 seconds.
Step 3. Set the pairing signal of ESD2 to a low state and hold the signal for 2 seconds.
Set the pairing signal of ESD2 to high state and hold the signal for 2 seconds. Now Set the

pairing signal of ESD2 to low state and hold it for 2 seconds

Step 5. Wait for ESD1 & ESD2 to connect to each other. It may take about 10 seconds to make a connection. If there are many Bluetooth devices nearby, the connection time may increase.

Step 6. At this point your pair of Parani-ESD is configured to make automatic connection to each other.

You can now use this pair of Parani-ESD's like virtual serial cable.

* Note:

- During the pairing process, by way of the pairing signal, the Command Response will be deactivated. Thus, the Parani-ESD will not send the response messages such as OK, Connect and Disconnect.

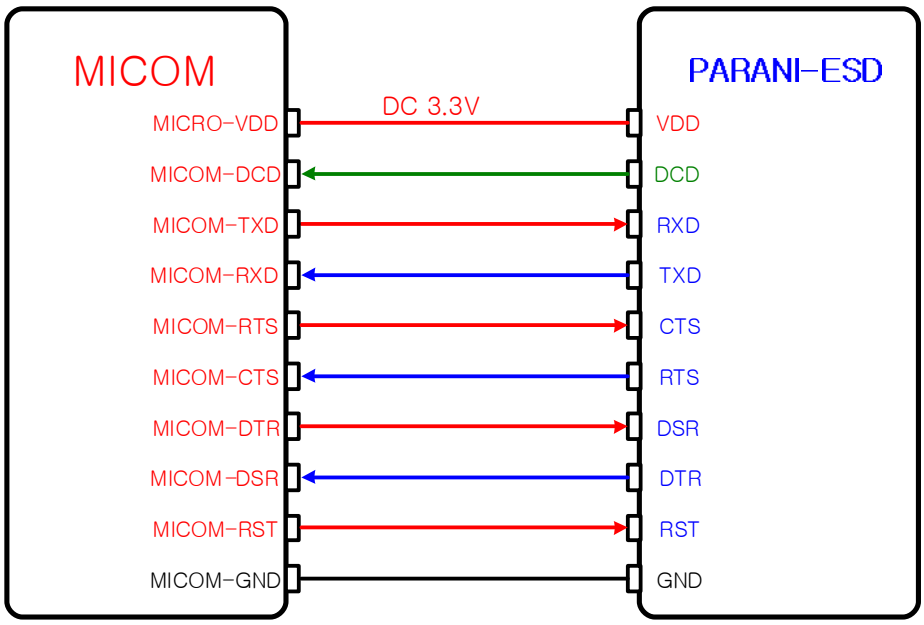
Table A-2 Pairing Process by Pairing Signal

ESD1	Status	Pairing Signal	ESD2	Status	Pairing Signal
1. Reset	Mode0	HIGH	1. Reset	Mode0	HIGH
2. Drop pairing signal	Mode3	LOW	2. Drop pairing signal	Mode3	LOW
3.Restore pairing signal	Mode3	HIGH	3.Restore pairing signal	Mode3	HIGH
			4. Drop pairing signal	Mode1	LOW
			5.Restore pairing signal	Mode1	HIGH
6. Connected	Slave	HIGH	6. Connected	Master	HIGH

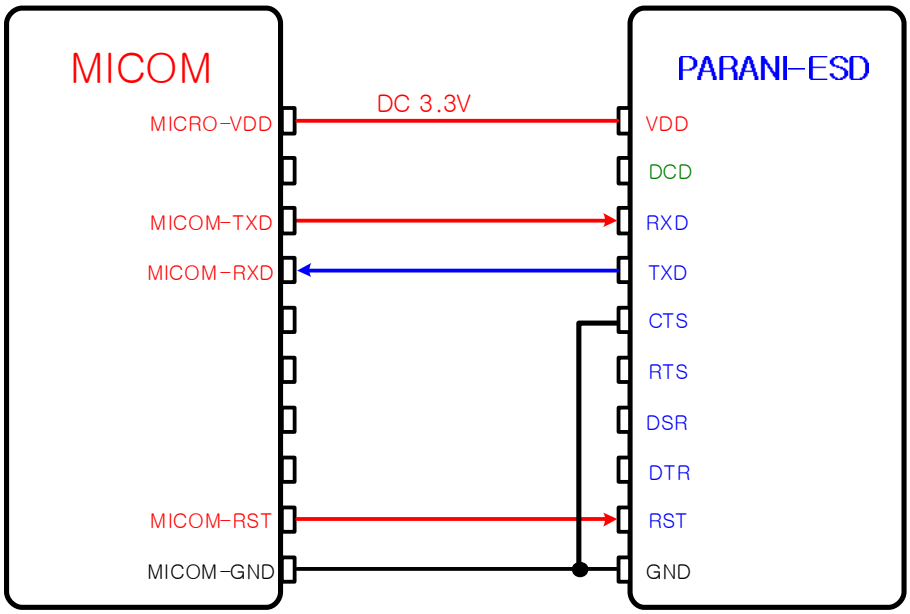
A.2. Connection Diagram

A.2.1. Parani-ESD1000

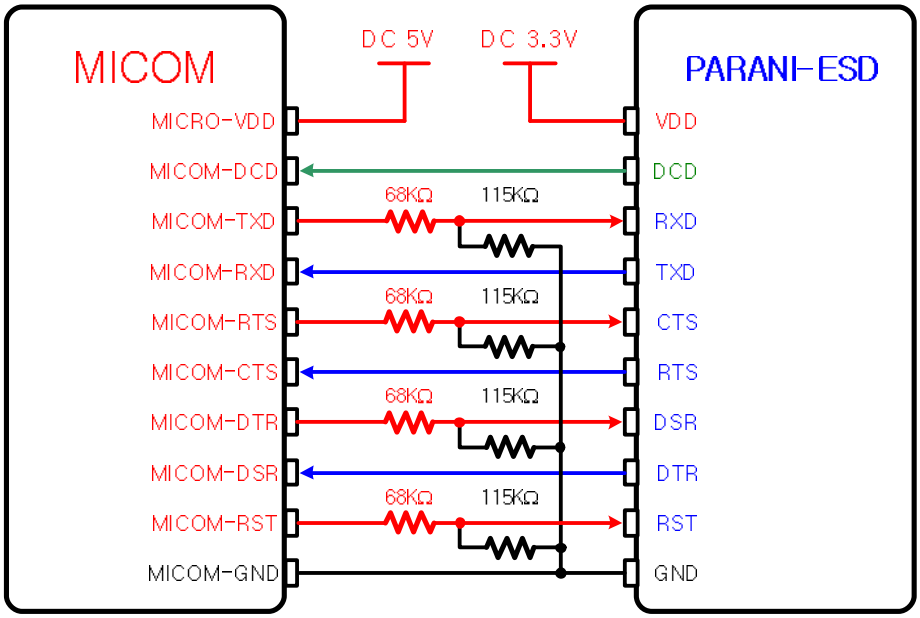
A.2.1.1. When TTL level of MICOM is 3.3V

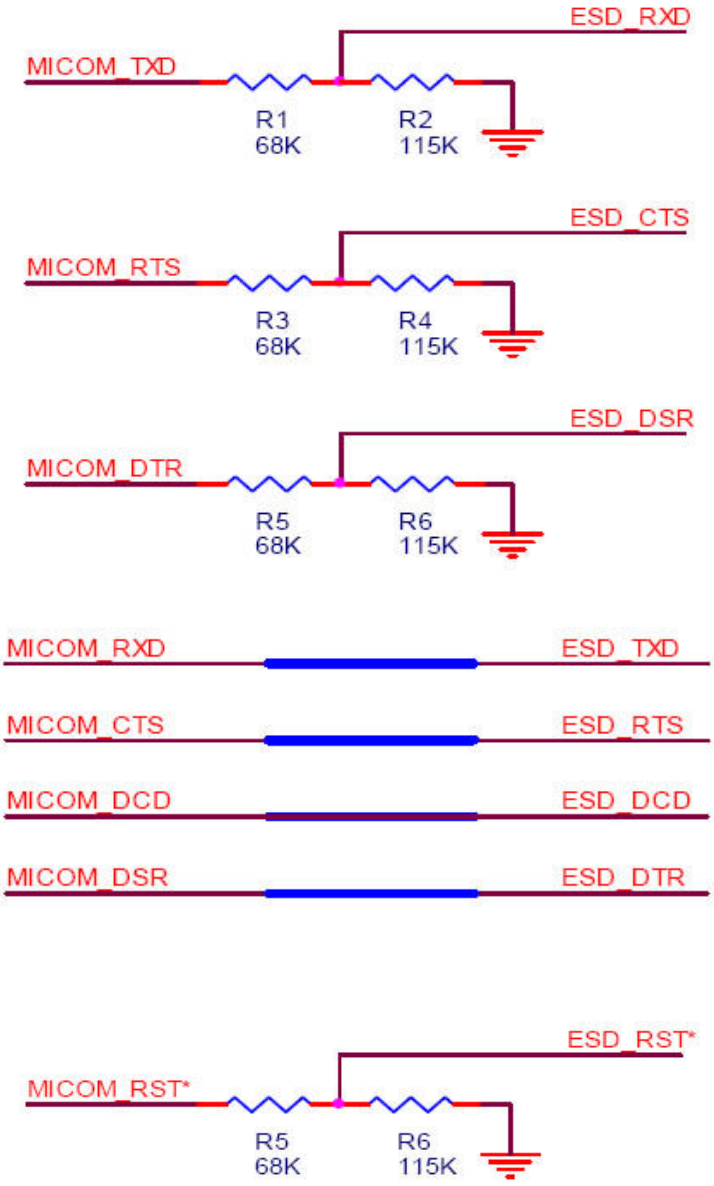


A.2.1.2. When TTL level of MICOM is 3.3V and Hardware Flow Control is not used



A.2.1.3. When TTL level of MICOM is 5V




ESD_RXD
MICOM_TXD
R1
68K
R2
115K
ESD_CTS
MICOM_RTS
R3
68K
R4
115K
ESD_DSR
MICOM_DTR
R5
68K
R6
115K
MICOM_RXD
ESD_TXD
MICOM_CTS
ESD_RTS
MICOM_DCD
ESD_DCD
MICOM_DSR
ESD_DTR
ESD_RST*
MICOM_RST*
R5
68K
R6
115K

Appendix B: AT Commands

B.1. Terminology

B.1.1. AT Command

AT command set is a in fact standard language for controlling modems. The AT command set was developed by Hayes and is recognized by virtually all personal computer modems. Parani-ESD provides the extended AT command set to control and configure the serial parameters and Bluetooth connection.

B.1.2. AT Response

Parani-ESD replies to AT commands with 4 kinds of message, ‘OK’, ‘ERROR’, ‘CONNECT’ and ‘DISCONNECT’.

B.1.3. Operation Mode

Mode	Description
Mode0	Waiting for AT commands
Mode1	Attempting to connect to the last connected Bluetooth device
Mode2	Waiting for a connection from the last connected Bluetooth device
Mode3	Waiting for the connection from another Bluetooth device

B.1.4. Operation Status

Status	Description
Standby	Waiting for AT commands
Pending	Executing tasks
Connect	Transmitting data

B.1.5. Security

Security	Description
Authentication	Pin Code (or Pass key)
Encryption	Data encryption

B.1.6. Symbols

The symbols are used for the description of command syntax as follows:

Symbols	Meaning	ASCII Code
↵	Carriage return	0x0D
↙	Line feed	0x0A
↯	Carriage return + Line feed	
00112233445566	Bluetooth device address	
N or m	One digit decimal number	
To	Timeout in seconds	

B.2. Command Category

Command Category		Index	AT Commands
RESET		1 2	ATZ AT&F
SERIAL PORT		3 4	AT AT+UARTCONFIG,b,p,s,h
BLUETOOTH	Information	5 6 7 8 9	AT+BTINFO? AT+BTINQ? AT+BTLAST? AT+BTVER? AT+BTRSSI,n
	Mode	10	AT+BTMODEn
	Status	11 12 13 14 15 16 17	+++ AT+SETESC,nn ATO AT+BTCANCEL AT+BTSCAN AT+BTSCAN,n,to AT+BTSCAN112233445566,to
	Connection	18 19 20	ATD ATD112233445566 ATH
	Security	21 22 23 24 25	AT+BTKEY=$string AT+BTSD? AT+BTCSD AT+BTFP,n AT+BTSEC,a,e
	Miscellaneous	26 27	AT+BTNAME=$string AT+BTLPM,n
S-REGISTER		28 29 30	AT&V ATSnn? ATSnn=mm

B.3. Command Description

B.3.1. ATZ↵

Response	↯OK↯
Purpose	Software Reset
Description	This has the same effects as Powercycling the unit. This command disconnects any connected Bluetooth device, and stops ongoing tasks. After rebooting, the status will be decided by the preset operation mode. Some AT commands require the ATZ command be run so that the commands can take effect.
Reference	AT&F, AT+BTCSD, AT+UARTCONFIG

B.3.2. AT&F↵

Response	↯OK↯
Purpose	Hardware reset
Description	This has the same effect as initialization by pressing the factory reset button. All parameters are initialized to factory defaults
Reference	ATZ

B.3.3. AT↵

Response	↯OK↯
Purpose	Check the connection status with host equipment
Description	Check if the connection to host equipment is operating normally. The serial parameters of Parani-ESD must be same as those of host equipment. If not, the Parani-ESD will not respond or 'ERROR' message will appear or an abnormal sequence of strings will appear.
Reference	AT+UARTCONFIG, ATZ, AT&F

B.3.4. AT+UARTCONFIG,Baudrate,Parity,Stopbit,Hwfc↵

Response	↯OK↯
Purpose	Set Serial parameters
Parameters	Baudrate=1200/2400/9600/14400/19200/38400/57600/115200/230400 (Default=9600) Parity=N/E/O (Default=N) Stopbit=1/2 (Default=1) Hwfc(Hardware Flow Control)=0/1 (Default=1)
Description	The Serial parameters can be set or changed. The factory default is 9600, N, 1. To take effect the ATZ command must be used or Powercycle the unit.
Reference	AT, ATZ, AT&F, ATS
Example	AT+UARTCONFIF,9600,N,1

B.3.5. AT+BTINFO?↵

Response	↯112233445566,DeviceName,Mode,Status,Auth,Encryp,FlowControl↯ ↯OK↯
Purpose	Display Bluetooth settings
Description	The current Bluetooth settings are displayed including BD address, Device name, Operation mode, Operation status, Authentication, Data Encryption, and Hardware Flow Control. The initial value of Device name is 'ESD1000v1.0.0-445566'. ESD stands for Parani-ESD, v1.0.0 for the version of firmware, and 445566 for the last 6 digits of BD address. Mode=MODE0/MODE1/MODE2/MODE3 Status=STANDBY/PENDING/CONNECT Auth=0/1 (Authentication is not activated when 0) Encrypt=0/1 (Encryption is not activated when 0) FlowControl=HWFC/NoFC
Reference	AT+BTNAME, AT+BTMODE, AT+BTSEC, ATS14?
Example	↯000B530011FF,SENA,MODE0,PENDING,1,1,HWFC↯

B.3.6. AT+BTINQ?↵

Response	↯112233445566,FriendlyName,CoD↯ ↯112233445566,FriendlyName,CoD↯ ↯112233445566,FriendlyName,CoD↯ ↯OK↯
Purpose	Search Bluetooth devices nearby
Description	The Bluetooth devices in Inquiry scan mode nearby are displayed with their BD addresses, Device names, and Class of device. Maximum 15 devices are scanned for 30 seconds. (Default 10 value in S-register 6)
Reference	AT+BTSCAN, ATD, AT+BTINFO?

B.3.7. AT+BTLAST?↵

Response	↯112233445566↯
Purpose	Display the BD address of the last connected device
Description	The Bluetooth device last connected to this Parani-ESD is displayed with its BD address.
Reference	AT+BTSCAN, ATD, AT+BTINFO?, AT+BTINQ?

B.3.8. AT+BTVER?↵

Response	↯ESD1000v1.0.0↯ ↯OK↯
Purpose	Display device firmware version
Description	Display device firmware version
Reference	AT+BTINFO?

B.3.9. AT+BTRSSI,n↵

Response	↯OK↯ ↯0,255,0,0↯ (repeatedly)

Purpose	Test signal strength
Parameters	n=0: Stop signal strength test n=1: Start signal strength test
Description	When Bluetooth connection is established, you can use this command in Standby status. The signal strength will be displayed repeatedly in order of Status, LinkQuality, Status, RSSI. If the LinkQuality is close to 255 and RSSI is close to 0, the signal strength is in good standing.
Example	+++ AT+BTRSSI,1 ↯OK↯ 0,255,0,0

B.3.10. AT+BTMODE,n↵

Response	↯OK↯
EPurpose	Set operation mode
Parameters	n=0: MODE0 (Default) n=1: MODE1 n=2: MODE2 n=3: MODE3
Description	When the operation status is 'Pending' currently, change the status to 'Standby' with AT+BTCANCEL prior to this command. To take effect the ATZ must be executed or Powercycle the unit
Reference	AT+BTINFO?
Example	AT+BTMODE,2 ↯OK↯ ATZ

B.3.11. +++↵

Response	↯OK↯
Purpose	Convert the operation status of 'Connect' to 'Standby'
Description	In 'Connect' status, data from host is transmitted to the other side Bluetooth device, and any AT command is not accepted but this command, which is not echoed on the screen. When Parani-ESD encounters a character '+' from host, it stops the data transmission and waits for next 2 characters. If the next 2 characters aren't both '+', it restart to transmit data including the first '+' as well. If not, it converts the operation status to 'Standby'. If the data from host includes '+++', it will convert the operation status to 'Standby'. Notice that Parani-ESD holds data transmission when it encounters '+', until receiving next character. '+' is an escape sequence character by default, which is changeable by AT+SETESC.
Reference	AT+SETESC, ATO, AT+BTCANCEL

B.3.12. AT+SETESC,nn↵

Response	↯OK↯
Purpose	Change the escape sequence character
Description	Escape sequence character set to '+' by default is changeable. The parameter nn must be a printable character.
Reference	+++, ATO

Example	AT+SETESC,42

B.3.13. ATO↵

Response	None
Purpose	Convert the operation status of ‘Standby’ to ‘Connect’
Description	You can convert the operation status of ‘Standby’ to ‘Connect’ ready to transmit data.
Reference	+++, AT+SETESC

B.3.14. AT+BTCANCEL↵

Response	↯OK↯
Purpose	Terminate the current executing task
Description	This terminates a current executing task, such as Inquiry scan and Page scan, then converts the operation status to ‘Standby’
Reference	AT+BTSCAN, ATD, AT+BTINQ?

B.3.15. AT+BTSCAN↵

Response	↯OK↯ ↯CONNECT 112233445566↯
Purpose	Wait for inquiry and connection from other Bluetooth devices
Description	This allows the inquiry and connection from the other Bluetooth devices. The operation status will be in ‘Pending’ after this command. When connection is made and released, the operation status is back to ‘Pending’. To convert the operation status to ‘Standby’ AT+BTCANCEL must be used. This has the same effect as AT+BTSCAN,3,0. When connection is made with other Bluetooth device, response will be ‘CONNECT’ with its BD address.
Reference	ATD, AT+BTINQ?, AT+BTCANCEL

B.3.16. AT+BTSCAN,n,to↵

Response	↯OK↯ ↯CONNECT 112233445566↯ or ↯OK↯ ↯ERROR↯
Purpose	Wait for inquiry and connection from other Bluetooth devices for a given duration
Parameters	n=1: Allows Inquiry scan n=2: Allows Page scan n=3: Allows both of Inquiry scan and Page scan to= Time duration in seconds
Description	For the given to, Parani-ESD is waiting for the inquiry and connection from other Bluetooth devices. If the parameter of to is 0, it will wait forever. When connection is made with other Bluetooth device, response will be ‘CONNECT’ with its BD address. If there is no connection made within this time duration, response is ‘ERROR’ and the operation status becomes to ‘Standby’.
Reference	ATD, AT+BTINQ?, AT+BTCANCEL
Example	AT+BTSCAN,2,30

B.3.17. AT+BTSCAN112233445566,to↵

Response	↯OK↯ ↯CONNECT 112233445566↯ or ↯OK↯ ↯ERROR↯
Purpose	Wait for connection by the Bluetooth device with given BD address
Parameters	112233445566=BD address to= time duration in seconds
Description	Parani-ESD will wait to be connected to by the Bluetooth device with the given BD address. If the parameter of to is 0, it will wait forever. When connection is made with the Bluetooth device, response will be 'CONNECT' with its BD address. If there is no connection made within this time duration, response is 'ERROR' and the operation status becomes to 'Standby'.
Reference	ATD, AT+BTINQ?, AT+BTCANCEL
Example	AT+BTSCAN000B530011FF,30

B.3.18. ATD↵

Response	↯OK↯ ↯CONNECT 112233445566↯ or ↯OK↯ ↯ERROR↯
Purpose	Connect to the last connected Bluetooth device
Description	Parani-ESD saves the BD address of the Bluetooth device most recently connected to. If it fails to make a connection, response will display an 'ERROR'.
Reference	AT+BTINQ?, AT+BTSCAN

B.3.19. ATD112233445566↵

Response	↯OK↯ ↯CONNECT 112233445566↯ or ↯OK↯ ↯ERROR↯
Purpose	Connect to a specific Bluetooth device with a given BD address
Parameters	112233445566=BD address
Description	Parani-ESD attempts to connect to the Bluetooth device with the given BD address. To make successful connection, the Bluetooth device must be in Page scan mode. This attempt continues for 5 minutes. If it fails to make connection, response is 'ERROR'.
Reference	AT+BTINQ?, AT+BTSCAN
Example	ATD000B530011FF

B.3.20. ATH↵

Response	↯OK↯ ↯DISCONNECT↯
Purpose	Release the current connection
Description	The current Bluetooth connection will be disconnected. It takes about 30 seconds to detect an abnormal disconnection such as power off and moving out of service range.
Reference	ATD, AT+BTSCAN

B.3.21. AT+BTKEY=$string↵

Response	↯OK↯
Purpose	Change pin code
Parameters	$*string*= New pin code (Default=”1234”)
Description	Pin code is a string, which allows up to 16 alpha-numeric characters. Based on this pin code, Parani-ESD generates a link key which is used in actual authentication process
Reference	AT+BTCSD, AT+BTFP, AT+BTSD?, AT+BTSEC, ATZ, AT&F
Example	AT+BTKEY=”apple”

B.3.22. AT+BTSD? ↵

Response	↯1122334455665↯ ↯OK↯
Purpose	Display a list of Bluetooth devices sharing the same pin code
Description	Once a connection is made with a pin code, Parani-ESD saves the Bluetooth device with its link key, generated by the pin code. The connection to a device listed in Parani-ESD can be made automatically without the authentication process. The maximum number kept on the list is 5.
Reference	AT+BTCSD, AT+BTFP, AT+BTKEY, AT+BTSEC, ATZ, AT&F

B.3.23. AT+BTCSD↵

Response	↯OK↯
Purpose	Clear the list of Bluetooth devices sharing the same pin code
Description	This clears the list of Bluetooth devices linked with the same key in flash memory. To take effect the ATZ command must be used or Powercycle the unit.
Reference	AT+BTFP, AT+BTKEY, AT+BTSD?, AT+BTSEC, ATZ, AT&F

B.3.24. AT+BTFP,n↵

Response	↯OK↯
Purpose	Set generation of link key every time of connection
Parameters	n=0: Inactivate (Default) n=1: Activate
Description	If n is set to 1, Parani-ESD asks for the pin code every time a connection is made. This can be used to increase security.

Reference	AT+BTCSD, AT+BTKEY, AT+BTSD?, AT+BTSEC, ATD, ATZ, AT&F

B.3.25. AT+BTSEC,Authentication,Encryption↵

Response	↯OK↯
Purpose	Set authentication and data encryption
Parameters	*Authentication*=0: Inactivate (Default) *Authentication*=1: Activate *Encryption*=0: Inactivate (Default) *Encryption*=1: Activate
Description	If the authentication is activated, the pin code must be set by AT+BTKEY command. Data encryption cannot be used when authentication is not enabled, i.e. *Authentication*=0 and *Encryption*=1 will not work properly.
Reference	AT+BTCSD, AT+BTFP, AT+BTSD?, AT+BTSD?, ATZ, AT&F

B.3.26. AT+BTNAME=$*string*↵

Response	↯OK↯
Purpose	Change device name
Parameters	*$string*= New device name (Default=”ESDv1.0.0-445566”)
Description	Parani-ESD can have a user friendly name for easy identification. The name allows up to 30 alpha-numeric characters.
Reference	AT+BTINFO?, AT+BTINQ?
Example	AT+BTNAME=”My-Parani-ESD”

B.3.27. AT+BTLPM,n↵

Response	↯OK↯
Purpose	Set low power mode
Parameters	n=0: Inactivate (Default) n=1: Activate
Description	During no data transmission, Parani-ESD can be in low power mode to save the power. It takes a few seconds to wake the Parani-ESD out of low power mode.

B.3.28. AT&V↵

Response	↯S0:m0;S1:m1; …Sn:mn↯ ↯OK↯
Purpose	Display all the S-register
Description	All parameters are stored at S-register in flash memory. These values are sustained until hardware reset.
Reference	ATS

B.3.29. ATSnn? ↵

Response	↯value↯ ↯OK↯

Purpose	Display a given S-register
Parameters	nn= Address of S-register
Description	A specific S-register will be displayed.
Reference	AT&V

B.3.30. ATSnn=mm↵

Response	↯OK↯
Purpose	Change S-register value
Parameters	nn= Address of S-register mm= New value of S-register
Description	Some S-registers are optimized for the overall performance and protected and cannot be changed. When users try to change these S-registers, response is 'ERROR'. For details of S-register, refer Appendix. B.
Reference	AT&V
Example	ATS10=0

B.4. Command Validity

AT Command	**Operation Status**		
	Standby	**Pending**	**Connect**
AT	○	○	
ATZ	○	○	
AT&F	○	○	
AT+BINQ?	◎		
ATD112233445566	◎		
ATD	◎		
AT+BTSCAN	◎		
AT+BTSCAN,n,to	◎		
AT+BTSCAN112233445566,to	◎		
AT+BTCANCEL		○	
+++			○
AT+SETESC	◎		
ATO	●		
ATH	●		
AT+BTSEC,Auth,Encr	◎		
AT+BTLAST?	○	○	
AT+BTMODEn	◎		
AT+BTNAME="Name"	◎		

AT+BTKEY=”nnnn”	◎		
AT+BTINFO?	○		
AT+BTLPM,n	◎		
AT+BTSD?	○	○	
AT+BTCSD	◎		
AT+BTFP,n	◎		
AT+UARTCONFIG,b,p,s,h	◎		
AT+USEDIP?	○	○	
AT+BTVER?	○	○	
AT+BTRSSI,n	●		

◎ Valid only when Parani-ESD is not connected to other Bluetooth device.
● Valid only when Parani-ESD is connected to other Bluetooth device.

Appendix C: S-Register

S-registers contains 52 parameters for the Parani-ESD. These are stored in flash memory and the values will be saved unless hardware reset is executed. The value of S-register can be accessed and changed with ATS command. Some S-registers not shown below are set to maximize the performance of Parani-ESD. Thus it is not recommended to change these S-registers.
Change the value of S-register only in Standby status. Turn Parani-ESD off and on.

C.1. S1: Force to Reconnect (default 1)

S1=0, Parani-ESD in Mode1 does not try to reconnect when disconnected.
S1=1, Parani-ESD in Mode1 keeps trying to reconnect when disconnected.

C.2. S3: Stream UART Policy (default 0)

S3=0, the priority of UART streaming is throughput.
S3=1, the priority is latency, which minimizes the delay of data transmission. This is useful in case of transmitting very small data quickly.
When this value is 1, in order to minimize latency, Parani-ESD sends the received data immediately. When this value is 0, the Parani-ESD maximizes throughput, the Parani-ESD stores received data for a short time and sends a large data packet. If the packet length is less than 100 bytes, having latency being the priority is recommended. If the packet length is more than 100 bytes, having throughput as the priority is recommended. Also, if you want to use high baudrate, throughput priority will be more effective. Just for reference, the buffer length for receiving data is 2 Kbytes.

C.3. S4: Enable Remote Name Query (default 1)

S4=0, Parani-ESD will query only the BD address. This speeds up the inquiry process.
S4=1, Parani-ESD will query the BD address, device name and class of device.
When this value is 1, Parani-ESD finds not only BD address but also friendly name. When this value is 0, Parani-ESD finds only BD address. When set to 0 this will make queries much faster. When using the pairing button, finding friendly name will be omitted automatically.

C.4. S6: Enable Low Power Mode (default 0)

S6=0, deactivate Low Power Mode.
S6=1, activate Low Power Mode.
This value decides whether Parani-ESD works in Low Power Mode or not. When this value is 0, Parani-ESD works only in active power mode. When this value is 1, Parani-ESD will be in low power mode to save the power. Therefore, it takes a few seconds to wake the Parani-ESD out of low power mode.

C.5. S10: Enable Response Message (default 1)

S10=0, Parani-ESD does not send response messages to the host system.
S10=1, Parani-ESD sends response messages to host system.
This value decides whether Parani-ESD sends response messages such as OK, ERROR, CONNECT, DISCONNECT or not. When this value is 0, Parani-ESD will not send any response messages. If the response messages conflicts with your host programs or devices that is connected to Parani-ESD, change this value to 0.

C.6. S11: Enable Escape (default 1)

S11=0, Parani-ESD does not allow escape sequence characters. The operation status of Connect cannot be changed to Standby. Since the Parani-ESD skips the process of detecting escape sequence characters, more efficient data transmission can be had.

S11=1, Parani-ESD allows for the escape sequence charactesr. Whenever it is needed, the Connect status can be changed to Standby.

C.7. S12: Clear Data Buffer When Disconnected (default 0)

S12=0, Parani-ESD does not clear the data buffer received from host system when disconnected.
S12=1, Parani-ESD clears the data buffer when disconnected.

C.8. S13: Enable DCD Signal (default 1)

S13=0, DCD signal off
S13=1, DCD signal on

C.9. S14: Enable DTR Transfer (default 1)

S14=0, DTR/DSR signal is transferred in a loop-back fashion..
S14=1, DTR signal is transferred to DSR of remote device.

C.10. S15: Enable Disconnect by DTR (default 0)

S15=0, DTR signal cannot release the connection.
S15=1, The Bluetooth connection can be released when DTR signal is off.
This value decides whether Bluetooth connection is released when DTR signal drops or not. If this value is 1, you can use DTR signal in order to disconnect Bluetooth connection.

C.11. S22: Faster Connection (default 3)

S22=0, none
S22=1, page scan
S22=2, inquiry scan
S22=3, page/inquiry scan
Connecting time is average 1.5sec faster than normal mode.

C.12. S23: Intercharacter Timeout Setting (default 0)

S23=0 : Not used
S23=1 : 1 x S26
S23=2 : 10 x S26
S23=3 : 100 x S26

C.13. S24: Maximum Number of Inquiry Result (default 10)

The maximum number of inquiry list can be controlled. This value is up to 15.

C.14. S26: Intercharacter Timeout (default 0)

S23=1 x S26=50 : Timeout-> 50msec
S23=2 x S26=50 : Timeout-> 500msec
S23=3 x S26=3 : Timeout-> 300msec

Inter Character Time Out	* Optimal Value(S23 x S26)
50ms	180
100ms	235
200ms	340

* When 10 bytes data are sent every intercharacter timeout, they are sent separately by 10 bytes at the optimal value. If the intercharater timeout is set below the optimal value, the data will be put together and sent by 20, 30, 40 bytes or more.

C.15. S28: Escape Sequence Character (default 43)

The decimal number of the ASCII code of escape sequence character can be controlled. The initial value is 43, the ASCII code of '+'.

C.16. S31: Page Timeout (default 300)

This is the timeout in seconds to attempt connection with the ATD command. After this timeout expires, the Parani-ESD will restart automatically. If this value is 0, Parani-ESD will attempt to connect without restarting

C.17. S33: Inquiry Timeout (default 30)

This is the timeout in seconds to execute inquiry scan.

C.18. S37: Supervision Timeout (default 16000)

This is the timeout in 625μsec to presume disconnection, which is set to 16000 initially. (16000×625μsec=10sec)
The smaller the value becomes, the more quickly Parani-ESD can detect an abnormal disconnection. But when the communication is suspended, it may be regarded as disconnection.

C.19. S45: Inquiry Access Code (default 0x9E8B33)

Inquiry access code is used during inquiry state. The reserved IAC addresses are 0x9E8B00 ~ 0x9E8B3F. The general inquiry IAC is 0x9E8B33.
Parani-ESD is able to find the Bluetooth devices that are configured as the same IAC.

C.20. S46: BD Address of Last Connected Device

This saves the BD address of the Bluetooth device connected most recently.

C.21. S48: Low Power Max Interval (default 5000)

This is the max interval value to use low power mode, which is set to 5000 initially. (5000 x 625μsec = 3125msec)

C.22. S49: Low Power Min Interval (default 4500)

This is the min interval value to use low power mode, which is set to 4500 initially. (4500 x 625μsec = 2812msec)
A small interval increases power consumption, a large interval increases latency.

C.23. S52: Low Power Timeout (default 5)

This is the low power timeout value, which is set to 5 initially. (5sec)
During no data transmission in the timeout, Parani-ESD will be in low power mode to save the power. Therefore, it takes a few seconds to wake the Parani-ESD out of low power mode.

Appendix D: Trouble Shooting

D.1. No Data Transmission

D.1.1. Device Settings

Check whether the Baud rate of Parani-ESD matches that of its host equipment.
Check whether the host equipment of Parani-ESD uses Hardware Flow Control. Parani-ESD is initially set to Use of Hardware Flow Control. If your host equipment does not use Hardware Flow Control, please disable the Hardware flow control option by ParaniWIN or AT command.

D.2. Data Loss or Malfunctioning

D.2.1. Hardware Flow Control

When transmitting large amounts of data with No Hardware Flow Control, Parani-ESD may clear the data buffer unexpectedly. The possibility becomes greater as the RF transmission environment becomes worse.

D.2.2. Response Message

AT response messages from the Parani-ESD may affect the host system unexpectedly. Do not use Parani-ESD If your applications cannot allow for this wireless time delay.

D.3. Transmission Delay

D.3.1. RF Processing Delay

It takes 30msec approximately for a Parani-ESD to complete a data transmission to the other Bluetooth device. This time delay cannot be reduced and may enlarge as the RF transmission environment becomes worse. Do not use Parani-ESD If your applications cannot allow for this time delay.

D.3.2. RF Transmission Environment

If there are many Bluetooth devices working in a small area and/or the RF communication distance is too great and/or there are some obstacles affecting RF performance, the Parani-ESD repeats the transmission packet by packet due to interferences and/or low RF performance. This may lead to increased data transmission time delays.

Appendix E: Warranty

E.1. GENERAL WARRANTY POLICY

Sena Technologies, Inc. (hereinafter referred to as SENA) warrants that the Product shall conform to and perform in accordance with published technical specifications and the accompanying written materials, and shall be free of defects in materials and workmanship, for the period of time herein indicated, such warranty period commencing upon receipt of the Product.
This warranty is limited to the repair and/or replacement, at SENA's discretion, of defective or non-conforming Product, and SENA shall not be responsible for the failure of the Product to perform specified functions, or any other non- conformance caused by or attributable to: (a) any misapplication or misuse of the Product; (b) failure of Customer to adhere to any of SENA's specifications or instructions; (c) neglect of, abuse of, or accident to, the Product; or (d) any associated or complementary equipment or software not furnished by SENA.
Limited warranty service may be obtained by delivering the Product to SENA or to the international distributor it was purchased through and providing proof of purchase or receipt date. Customer agrees to insure the Product or assume the risk of loss or damage in transit, to prepay shipping charges to SENA, and to use the original shipping container or equivalent.

E.2. LIMITATION OF LIABILITY

EXCEPT AS EXPRESSLY PROVIDED HEREIN, SENA MAKES NO WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, WITH RESPECT TO ANY EQUIPMENT, PARTS OR SERVICES PROVIDED PURSUANT TO THIS AGREEMENT, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. NEITHER SENA NOR ITS DEALER SHALL BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING BUT NOT LIMITED TO DIRECT, INDIRECT, INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES, WHETHER IN AN ACTION IN CONTRACT OR TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY), SUCH AS, BUT NOT LIMITED TO, LOSS OF ANTICIPATED PROFITS OR BENEFITS RESULTING FROM, OR ARISING OUT OF, OR IN CONNECTION WITH THE USE OF FURNISHING OF EQUIPMENT, PARTS OR SERVICES HEREUNDER OR THE PERFORMANCE, USE OR INABILITY TO USE THE SAME, EVEN IF SENA OR ITS DEALER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. IN NO EVENT WILL SENA OR ITS DEALERS TOTAL LIABILITY EXCEED THE PRICE PAID FOR THE PRODUCT.

E.3. HARDWARE PRODUCT WARRANTY DETAILS

WARRANTY PERIOD: SENA warranties embedded hardware Product for a period of one (1) year, and external hardware Product for a period of three (3) or five (5) years according to the Product type.
WARRANTY PROCEDURE: Upon return of the hardware Product SENA will, at its option, repair or replace Product at no additional charge, freight prepaid, except as set forth below. Repair parts and replacement Product will be furnished on an exchange basis and will be either reconditioned or new. All replaced Product and parts become the property of SENA. If SENA determines that the Product is not under warranty, it will, at the Customers option, repair the Product using current SENA standard rates for parts and labor, and return the Product at no charge in or out of warranty.
WARRANTY EXCLUSIONS: Damages caused by
- Accidents, falls, objects striking the SENA product,
- Operating the Product in environments that exceed SENA's temperature and humidity specifications,
- Power fluctuations, high voltage discharges,
- Improper grounding, incorrect cabling,
- Misuse, negligence by the customer or any other third party,
- Failure to install or operate the product (s) in accordance to their SENA User Manual,
- Failure caused by improper or inadequate maintenance by the customer or any other third party,
- Floods, lightning, earthquakes,

- Water spills,
- Replacement of parts due to normal wear and tear,
- Hardware has been altered in any way,
- Product that has been exposed to repair attempts by a third party without SENA's written consent,
- Hardware hosting modified SENA Software, or non-SENA Software, unless modifications have been approved by
SENA.
- Battery component capacity degradation due to usage, aging, and with some chemistry, lack of maintenance.

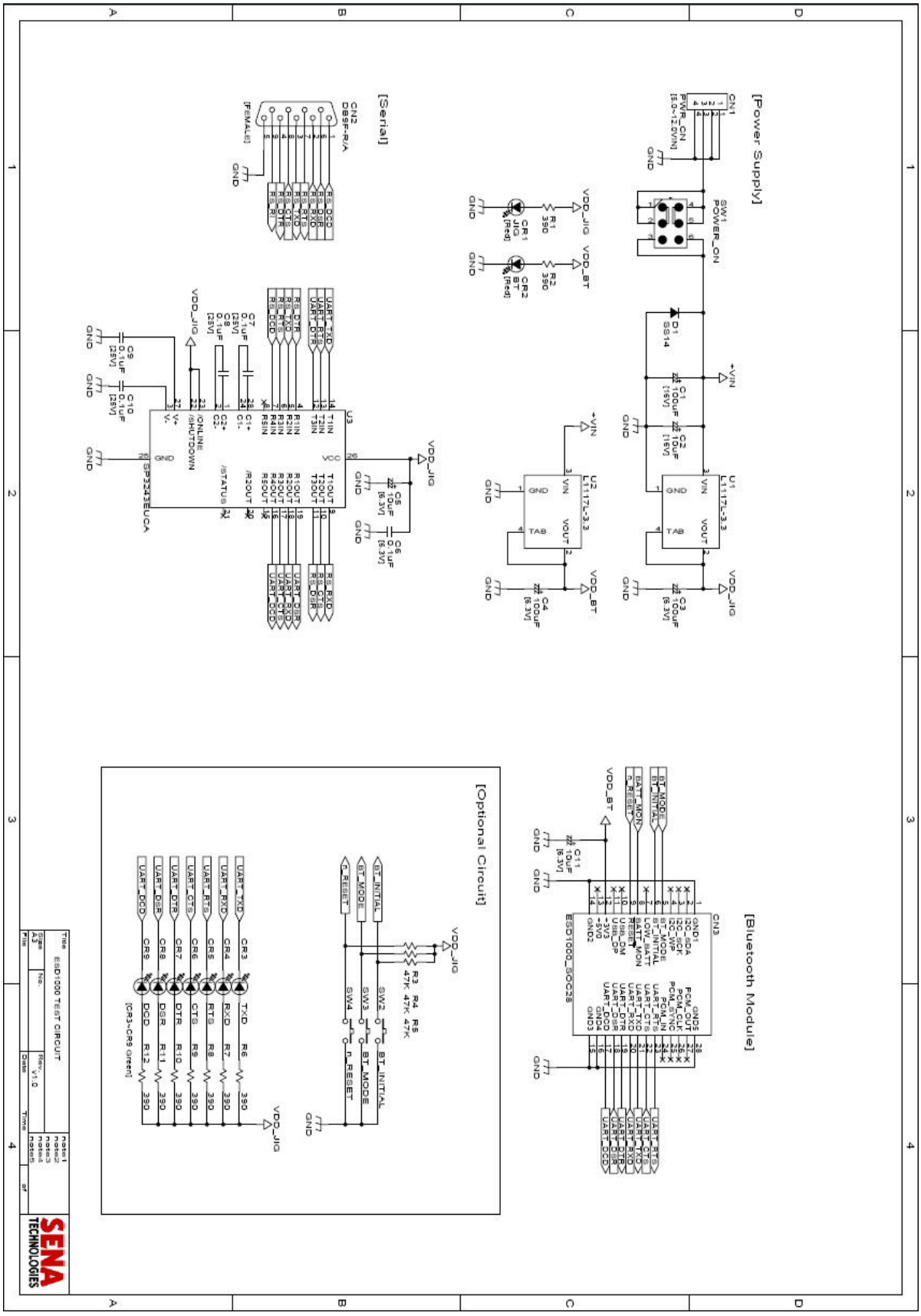
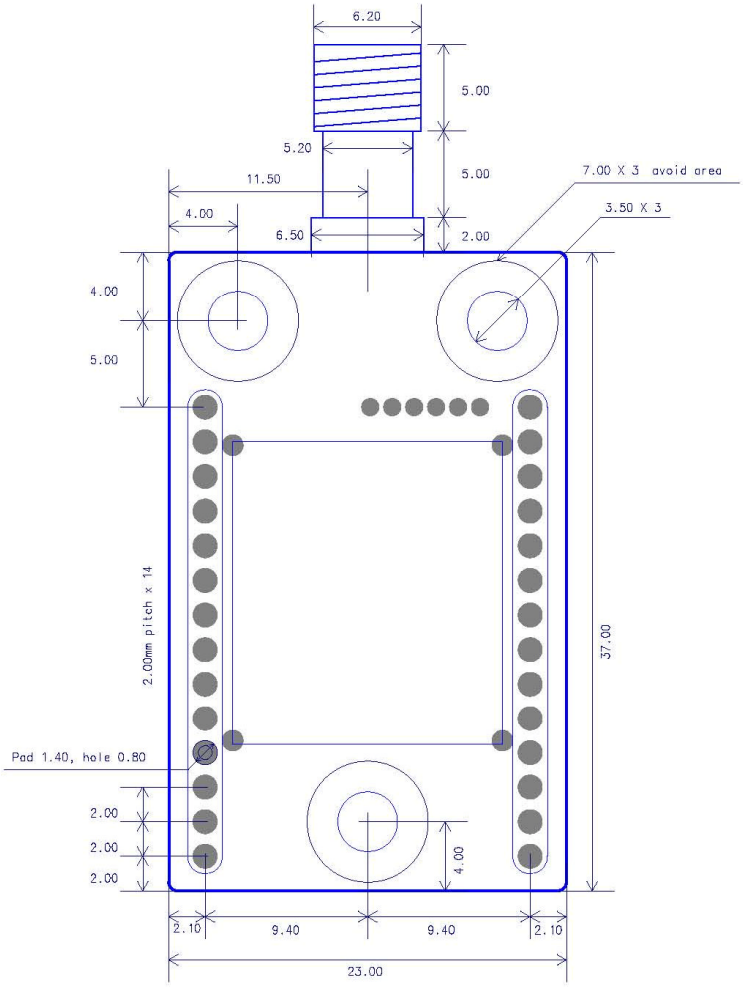
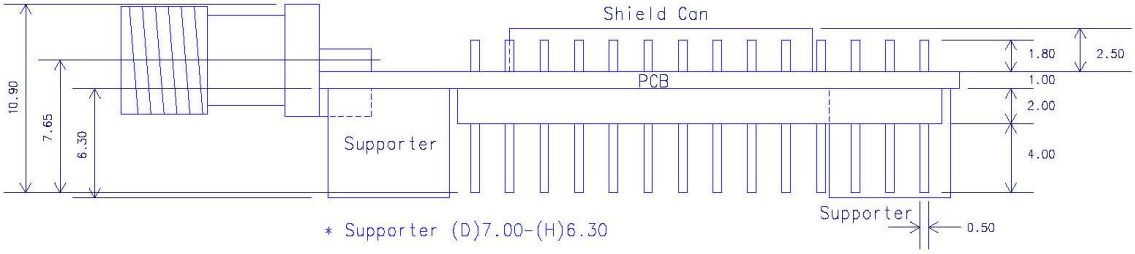
E.4. SOFTWARE PRODUCT WARRANTY DETAILS

WARRANTY PERIOD: SENA warranties software Product for a period of one (1) year.
WARRANTY COVERAGE: SENA warranty will be limited to providing a software bug fix or a software patch, at a reasonable time after the user notifies SENA of software non-conformance.

E.5. THIRD-PARTY SOFTWARE PRODUCT WARRANTY DETAILS

The warranty policy of the third-party software is conformed to the policy of the corresponding vendor

Appendix F: How make a RS232 interface Jig Board



Appendix G: Parani-ESD1000 PCB mechanical drawing